



# Manufacturing

According to IBM threat intelligence, manufacturing is the industry most commonly targeted by cybercriminals.

- ⚙ Average cost of data breach in 2022: **\$4.35 million**
- ⚙ Manufacturing companies' average cost per breach in 2022: **\$4.47M**
- ⚙ Key Risks:
  - Closure of plants
  - Exposure of sensitive data
  - Theft of intellectual property
  - Failure to fulfill customer orders
- ⚙ Top cyber attack types:
  - System intrusion (42% of breaches)
  - Social engineering (23% of breaches)
  - Web application attacks (17% of breaches)

## TOP ATTACKS



### 1. MONDELEZ

**Type:** Encrypting malware  
**Cost:** \$100 million  
**Global Impact**



### 2. RENAULT-NISSAN

**Type:** Ransomware  
**Cost:** Undisclosed  
**Locations:** England, France, Slovenia, Romania, India



### 3. NORSK HYDRO

**Type:** Ransomware  
**Cost:** \$75 million  
**Locations:** Norway, Qatar, Brazil



### 4. FA-CC

**Type:** Whaling attack  
**Cost:** \$55.8 - \$61 million  
**Location:** Austria



### 5. DUPONT

**Type:** Insider  
**Cost:** \$400+ million  
**Location:** Delaware



### 6. ADVANTECH

**Type:** Ransomware  
**Cost:** Up to \$14M  
**Locations:** Taiwan



### 7. JBS

**Type:** Remote access hijack/ransomware  
**Cost:** \$11 million  
**Location:** Australia, Canada, U.S.



### 8. HANESBRANDS, INC.

**Type:** Website compromise/records breach  
**Cost:** Undisclosed  
**People affected:** 900,000



### 9. VISSER PRECISION

**Type:** Ransomware  
**Cost:** Undisclosed  
**Location:** Denver, Colorado



### 10. OXO INTERNATIONAL

**Type:** MageCart/Data skimming  
**Cost:** Undisclosed  
**Locations:** New York

The following data is from the 2023 cost of a data breach report by IBM and the Ponemon institute.